

job work  
CNC and conventional



## job work

Over the years, our manufacturing depth has ever been increasing, therefore we are happy to offer job work capacities - even for small lot sizes - as per the below:

### CNC turning

#### on twin-spindle turning centre with 3 revolvers and power-driven tools

materials: steel / stainless steel / aluminium / castings

maximum workpiece diameter in combination with 3-meter bar feeder: 60 mm  
special diameters on request

tolerance: up to 0,02 mm



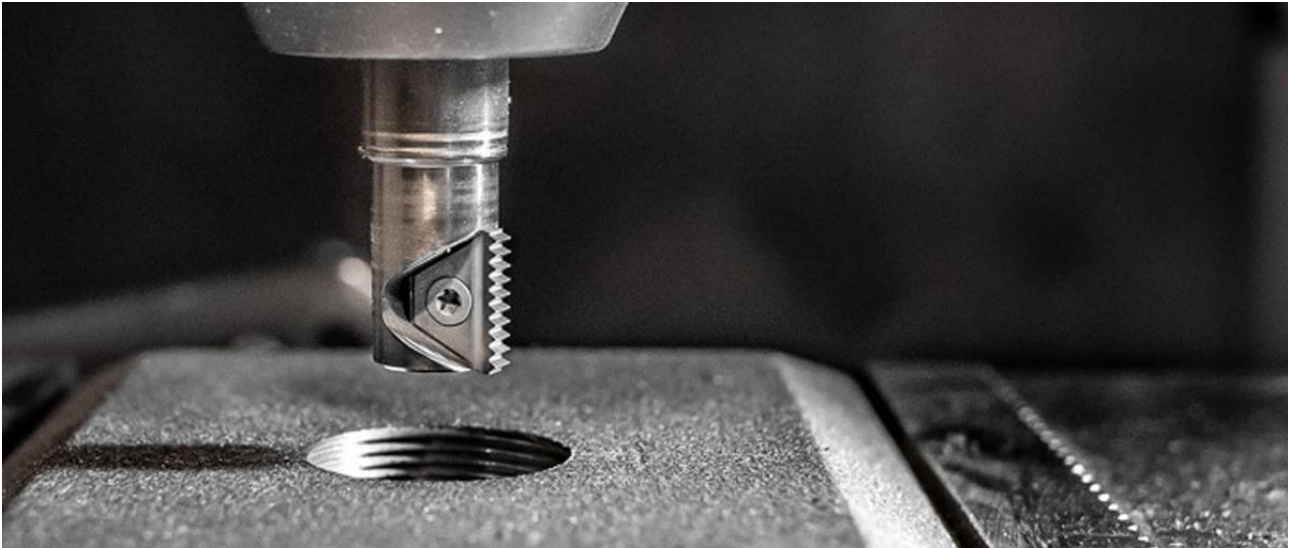
## CNC milling

### on 3-axis milling machines - single-piece and serial production

materials: steel / stainless steel / aluminium / castings

maximum workpiece size: 200 mm x 200 mm x 100 mm ( l x w x h )

tolerance: up to 0,05 mm



## NC sawing

### on automated band saw

materials: steel / stainless steel / aluminium / castings / plastics

maximum workpiece size:

flat steel 300 mm x 250 mm ( l x w ) / round steel diameter 260 mm



## sand blasting

material: stainless steel

maximum workpiece size: diameter 130 mm



kindly send drawings related to Your job work inquiries in formats **.pdf** or **.stp** to  
[info@bwz-schwingungstechnik.de](mailto:info@bwz-schwingungstechnik.de)

Technical modifications subject to change! Any previous versions of this document are herewith null and void!